

AMENDMENTS TO THE CLAIMS

- 2
1. (Original) An molten aluminum-based alloy consisting essentially of about 0.25% to about 0.60% by weight of Si; about 0.15% to about 0.50% by weight of Fe; about 0.20% to about 0.70% by weight of Mn; less than about 0.05% Cu; and less than about 0.05% Mg, with the balance aluminum including unavoidable impurities.
 2. (Original) The alloy of claim 1, wherein the alloy contains 0.10% by weight of Zn.
 3. (Original) The alloy of claim 1, wherein the alloy contains 0.50-2.00% by weight of Zn.
 4. (Original) The alloy of claim 1, wherein the alloy contains about 0.3-0.5% by weight of silicon.
 5. (Original) The alloy of claim 1, wherein the alloy contains about 0.15-0.35% by weight of iron.
 6. (Original) The alloy of claim 1, wherein the alloy contains about 0.30-0.60% by weight of manganese.
 7. (Original) The alloy of claim 1, wherein the alloy contains about 0.40-0.80% by weight of manganese and iron.
 8. (Original) The alloy of claim 1 in the form of a cold rolled sheet, wherein during cold rolling interanneal is carried out at a gauge such that the cold work after interanneal is between 30-70%.
 9. (Currently amended) An aluminum foil made ~~in accordance with the process of claim 12~~ by continuously casting an aluminum alloy strip from

a molten alloy having a composition in accordance with claim 1, and cold rolling the continuous cast aluminum strip to a final gauge of between about 0.002-0.008 inches.

10. (Original) A heat exchanger having fins comprising an alloy having a composition in accordance with claim 1.
11. (Original) A fin for a heat exchanger comprising an alloy having a composition in accordance with claim 1.

Claims 12-20. (Canceled)

21. (Currently amended) An aluminum foil made ~~in accordance with the process of claim 13~~ by continuously casting an aluminum alloy strip from a molten alloy having a composition in accordance with claim 1, and cold rolling the continuous cast aluminum strip to a final gauge of between about 0.002-0.008 inches, wherein the cold rolling step is carried out at a gauge such that the cold work after cold rolling is between 30% to 70%.
22. (Currently amended) A heat exchanger having fins comprising an alloy ~~made in accordance with the process of claim 13~~ by continuously casting an aluminum alloy strip from a molten alloy having a composition in accordance with claim 1, and cold rolling the continuous cast aluminum strip to a final gauge of between about 0.002-0.008 inches, wherein the cold rolling step is carried out at a gauge such that the cold work after cold rolling is between 30% to 70%.

92

23. (Currently amended) A fin for a heat exchanger comprising an alloy made ~~in accordance with the process of claim 13~~ by continuously casting an aluminum alloy strip from a molten alloy having a composition in accordance with claim 1, and cold rolling the continuous cast aluminum strip to a final gauge of between about 0.002-0.008 inches, wherein the cold rolling step is carried out at a gauge such that the cold work after cold rolling is between 30% to 70%.

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